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D4032-041 Job Sheet 193643



Part No: D4032-041

Job Qty: 1 pcs

Part Name: Short Basket Assembly (350)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/17/19

Job Tracking No: 14390

Due Date: 5/17/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,3,4 IPP RevA: new issue DD 09.12.02 verified by:EC IPP Rev:B as per PA3 DD 10.03.10 verified by:EC IPP Rev:C as per RevA DD 10.03.23 verified by:EC IPP Rev:D as per dwg revC DD 10.04.20 verified by:EC IPP Rev:E as per dwg revD DD 10.08.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs		5/17/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		ML 14-5-15
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

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DART
AEROSPACE

Container No: S181388



Part: D4032 - 041

Job No: 193643

Serial No/Batch: S181388

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/15/19

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
110 Handfinish - 4-1-Assembly-B4B	1 pcs	5/17/19	0.00 1.16	Handfinish - 4 - 1 - B4B	ML19-5-13
				Handfinish - 4 - 10 - B4B	
				Handfinish - 4 - 11 - B4B	
				Handfinish - 4 - 12 - B4B	
				Handfinish - 4 - 13 - B4B	
				Handfinish - 4 - 14 - B4B	
				Handfinish - 4 - 15 - B4B	
				Handfinish - 4 - 2 - B4B	
				Handfinish - 4 - 3 - B4B	
				Handfinish - 4 - 4 - B4B	
				Handfinish - 4 - 5 - B4B	
				Handfinish - 4 - 6 - B4B	
				Handfinish - 4 - 7 - B4B	
				Handfinish - 4 - 8 - B4B	
				Handfinish - 4 - 9 - B4B	
120 QC 5	1 pcs	5/17/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
130 Packaging 3-1 - Stock - B4B	1 pcs	5/17/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	

				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1	5/17/19	0.00 0.00	QC 21 - SA - 21	21
	pcs			QC 21 - SA - 70	9-00 MAY 15 2019
				QC 21 - SA - 53	

Part Op 100 - (Pick Kit)

Descriptions: 110 - (Assemble as per dwg) ****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location:)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

009681

Part / Item	Component Name	Quantity	Operation	Container
AN3-15A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5161920-1
AN3-16A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5157471-1
AN310-4	Nut	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5167222
AN310C4	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5156966
AN4-12	Bolt	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5116813
AN5-17A	Bolt 5156671-1 (x2)	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5156671
D2530	Handle Weldment	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5179139
D2535	Spring	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5154031
D2537 (KPD)	Bushing 5174597	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5123161
D3917-3	Washer 5170157 (x2)	6 pcs (6 ea)	100-Packaging 1 - Pick Kit	5176361 (x4)
D3953-17	Gas Spring Spacer (5160928) (x1)	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5143334
D3953-19	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5160928
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5150029
D3953-3	Gas Spring Stud, Lid	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5145882
D3953-7	Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5163887
D3953-9	Gas Spring Washer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5159218
D3969-3	Spring (Basket Lid)	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5163140
D4017-041	Short Basket Base Assembly (350)	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5177441
D4018-041	AS350 Short Basket Lid Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5176836
MS21042L3	Nut	6 Ea (6 ea)	100-Packaging 1 - Pick Kit	5157462
MS21042L5	Nut	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5176466
MS24665-151	Cotter Pin	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5144955
MS24665-300	Cotter Pin	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5157261
NAS1149C0432R	Washer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5103990-1
NAS1149F0332P	Washer	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5155971
NAS1149F0432P	Washer	6 Ea (6 ea)	100-Packaging 1 - Pick Kit	5152652
NAS1149F0563P	Washer	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5098031-6

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN3-15A	4	126	0
	AN3-16A	2	202	0
	AN310-4	3	108	0
	AN310C4	2	85	0
	AN4-12	3	33	0
	AN5-17A	4	149	0
	D2530	1	7	0
	D2535	2	250	0
	D2537	2	114	0
	D3917-3	6	38	0
	D3953-17	2	11	0
	D3953-19	1	9	0
	D3953-21	1	53	0
	D3953-3	2	48	0
	D3953-7	2	54	0
	D3953-9	2	16	0
	D3969-3	1	59	0
	D4017-041	1	0	0
	D4018-041	1	0	0
	MS21042L3	6	3,456	0
	MS21042L5	4	833	0
	MS24665-151	3	429	0
	MS24665-300	2	578	0
	NAS1149C0432R	2	1,690	0
	NAS1149F0332P	8	5,265	0
	NAS1149F0432P	6	2,178	0
	NAS1149F0563P	4	365	0

Part Specifications

Specifications could not be found.